

## CLAIMS

What is claimed is:

1. A rotary actuator comprising:
  2. a fixed structure;
  3. a first prime mover having a first portion fixed to the fixed structure, and a second portion rotationally movable with respect to the first portion;
  5. a second prime mover, having substantially identical performance characteristics to the first prime mover, having a first portion fixed to the fixed structure, and a second portion rotationally movable with respect to the first portion;
  8. a first gearset having an input portion connected to the second portion of the first prime mover and an output portion;
  10. a second gearset, having substantially identical performance characteristics to the first gearset, having an input connected to the second portion of the second prime mover and an output portion;
  13. a first clutch having an input portion connected to the output portion of the first gearset and an output portion;
  15. a second clutch having an input portion connected to the output portion of the second gearset and an output portion;
  17. a first actuator output rotationally fixed to the output portion of the first clutch; and
  18. a second actuator output rotationally fixed to the output portion of the second clutch.
1. 2. The rotary actuator of claim 1 wherein the first and second gearsets are planetary gearsets.
1. 3. The rotary actuator of claim 1 wherein the first and second actuator outputs are fixed to one another.

1           4.     The rotary actuator of claim 1 wherein each prime mover comprises a field and an  
2     armature.

1           5.     The rotary actuator of claim 4 wherein the fields and armatures are concentric.

1           6.     The rotary actuator of claim 4 wherein the fields and armatures are disposed  
2     adjacent to one another.

1           7.     The rotary actuator of claim 1 wherein the first prime mover is disposed inside  
2     and concentric to the second prime mover.

1           8.       A rotary actuator comprising:

2            a fixed structure;

3            a first prime mover having a first portion fixed to the fixed structure, and a second

4           portion rotationally movable with respect to the first portion;

5            a second prime mover, having substantially identical performance characteristics to the

6           first prime mover, having a first portion fixed to the fixed structure, and a second portion

7           rotationally movable with respect to the first portion;

8            a first gearset having an input portion connected to the second portion of the first prime

9           mover and an output portion;

10          a second gearset, having substantially identical performance characteristics to the first

11         gearset, having an input connected to the second portion of the second prime mover and an

12         output portion;

13          a first clutch having an input portion connected to the output portion of the first gearset

14         and an output portion;

15          a second clutch having an input portion connected to the output portion of the second

16         gearset and an output portion;

17          an actuator output rotationally fixed to the output portion of the first clutch and the output

18         portion of the second clutch.

1           9.       The rotary actuator of claim 1 wherein the first and second gearsets are planetary

2         gearsets.

1           10.      The rotary actuator of claim 1 wherein the first prime mover is disposed adjacent

2         to the second prime mover.

1           11.      The rotary actuator of claim 1 wherein each prime mover comprises a field and an

2         armature.

1           12.     The rotary actuator of claim 11 wherein the fields and armatures are concentric.

1           13.     The rotary actuator of claim 11 wherein the fields and armatures are disposed  
2     adjacent to one another.

1           14.     The rotary actuator of claim 8 wherein the first prime mover is disposed inside  
2     and concentric to the second prime mover.

1           15.     A rotary actuator comprising:

2                 an actuator shell having a first axis disposed therein;

3                 a first prime mover, disposed about the first axis and supported by the actuator shell,  
4     having a first fixed portion rigidly fixed to the actuator shell and a first rotatable portion rotatable  
5     with respect to the first fixed portion;

6                 a second prime mover, disposed about the first axis and supported by the actuator shell,  
7     having a second fixed portion rigidly fixed to the actuator shell and a second rotatable portion  
8     rotatable with respect to the second fixed portion;

9                 at least one rotary component in contact with and driven by the first rotatable portion of  
10    the first prime mover and the second rotatable portion of the second prime mover;

11                 a differential cage, disposed about the at least one rotary component; and

12                 an output shaft, rigidly coupled to the differential cage.

1           16.     The rotary actuator of claim 15 wherein the center line of the output shaft is  
2     collinear to the first axis.

1           17.     The rotary actuator of claim 15 wherein the first and second prime movers  
2     comprise permanent magnet disks.

1           18.     The rotary actuator of claim 15 wherein the first and second prime movers rotate  
2     about the first axis supported by bearings supported directly by the actuator shell.

1           19. The actuator of claim 15 wherein the fixed portion of the first prime mover and  
2 fixed portion of the second prime mover are stationary magnetic fields rigidly held by outer  
3 walls of the actuator and are independently controlled by a power supply module.

1           20. The actuator of claim 15 wherein the rotatable portions of the first and second  
2 prime movers are gears.